

# Assembling Your WaveWalker® Excursion Model

Begin by placing the hull bag as close as possible to the water's edge, in a flat space which is clear of debris and sharp objects.

**\*Remember, you will have to drag the assembled 100-pound boat to the water.**

*\*If assembling your WaveWalker on a boat ramp, be sure to work to the side so other boats may launch while you assemble yours.*



Loosen the straps on the carrying bag, opening the bag's flaps, and roll out the hull assembly, making sure it's right-side up.

*\*Place the storage bag nearby, so it's handy when you're ready to store your boat after use*



Remove the covers from the air valves and turn the air valve stems until they pop up in the "no-air flow" position.

Attach the pump hose by pressing the bayonet fitting into the valve and twisting it until it clicks into place and is locked - otherwise, air will leak instead of filling the hull.

Inflate the Excursion to 3.5 lbs PSI.

Once inflated, replace the valve covers and twist to lock them in place.

**\*\*\*WARNING:**

**DO NOT OVERINFLATE YOUR HULL!**



Place the flat Side Support Bars next to the hull, noting how they are labeled.

Slide the bars together and screw in the retaining screws.

*\*As with all the screws in the frame, take care not to cross-thread the retaining screws. This is best done by turning the screw counter-clockwise until the threads align, then tightening the screw.*

**\* NEVER FORCE-TIGHTEN A SCREW OR IT MAY STRIP THE THREAD PERMANENTLY!**

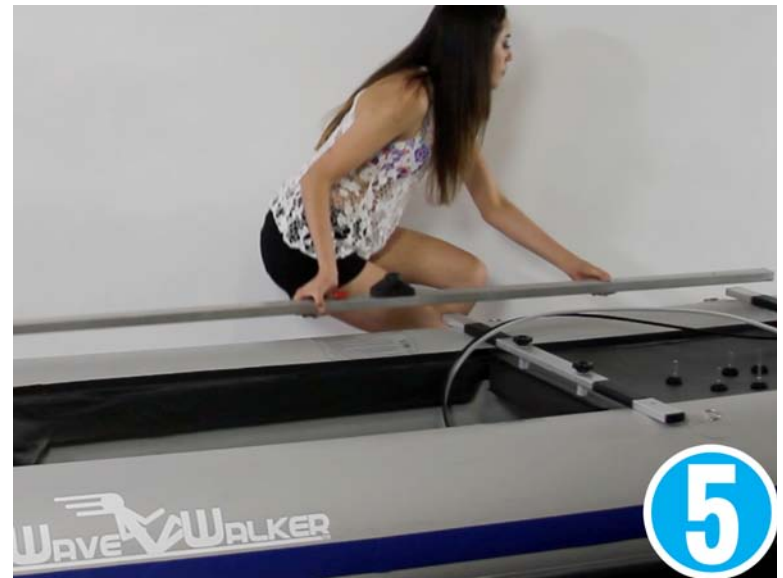


Now, place the side support bars across the top of each pontoon, with arrows pointing forward.

*\*The side support bars should be aligned to the three cross bars which are permanently attached to the hull.*

Insert and tighten the three screws through the side bars and into each of the cross bars.

*\*This may require pulling or wiggling the cross bars into alignment.*



Now, place the steering assembly on the inflated hull assembly, and attach the steering handle assembly to the right side support bar with two screws.



Remove the right cross bar screw & slide the rudder assembly under the cross bar.

*\*Center the rudder unit on the hull, over the rudder bracket.*

Attach the rudder support bracket to the cross bar with two screws.

*\*This requires a little finesse and effort, as the tension in the cables will fight this process.*

Replace the cross bar attachment screw & make sure all 4 screws are tight.



Remove the rudder pin from the rudder bracket by rotating the circular cotter pin.

Position the rudder assembly in the rudder bracket and replace the rudder pin into the bracket's top hole, through the rudder, and through the bottom hole.

Make sure the nylon washer is between the rudder and bottom hole, and then reinsert the circular cotter pin, rotating it back into place.



Connect the steering cable's spring-loaded end to the ball on the rudder assembly by pulling back the spring loaded sleeve, placing the end over the ball, and sliding the sleeve back into place.

*\*Keep both the sleeve and ball clean, because foreign materials may keep the cable from connecting properly and the cable may separate from the rudder during use of the boat.*



Next, attach the front and rear support bars to the drive frame assembly with the provided screws.



Now, lift the frame assembly and place it between the side support bars into the hull. You may have to pull the hulls apart slightly so the frame can settle between the pontoons. Press the frame assembly down firmly until the support bars rest on the side support bars.



Align the frame assembly support bars with the mounting holes in the side bars and attach the frame assembly to the side support bars with two screws per side.

Lastly, recheck all the mounting screws to be sure they are fully hand-tightened, and retract the rudder by pulling the ball on the black cord.

Check the steering operation by moving the lever forward and back to be sure there are no obstructions and that the steering cable is correctly attached.

**Now you're ready to put on your Personal Flotation Device and hit the water!**



*Congratulations - you're ready to watch the "WaveWalker Care And Use" video!*  
Please enjoy your WaveWalker® Excursion Boat and observe all applicable laws and procedures!